

Product Information

Pneumatic control units



Control via foot switch (Item No. 057427)

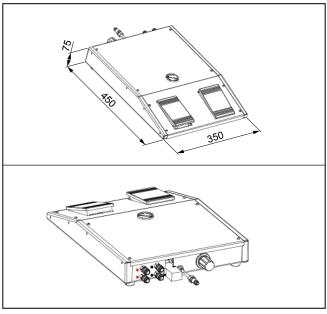


- This pneumatic control unit can be used in conjunction with all pneumatic grips from the ZwickRoell range.
- Ideal for dimensionally unstable, clamping-sensitive specimens prone to slight slippage, even with specimen thickness reduction.
- The perfect aid for high specimen throughput and frequently changing specimen material.

Optimum gripping and convenience

Specimens are always gripped and held perfectly, regardless of the properties of the specimen material, ensuring reliable test results and short cycle-times.

- Constant, reproducible gripping force, even with specimen thickness reduction or pressure fluctuations in the compressed-air system.
- High gripping forces enable easy clamping of specimens prone to slight slippage.
- Foot control leaves your hands free, for example for dimensionally unstable specimens.
- Hard-anodized rocker pedals ensure convenient operation.
- Closing pressure is indicated via a manometer on the control unit, with stepless adjustment from 3 bar to 10 bar.



Control via foot switch (Item No. 057427): general view and rear view

Maximum safety

The ZwickRoell pneumatic control unit satisfies all legal requirements*. The following functions guarantee maximum safety for the operator:

- Inching mode, closing movement of the jaws only as long as the pedal is being operated. In the event of a hazardous situation, removing your foot from the pedal will cause the grips to switch to a safe condition immediately.
- The maximum closing speed of 10 mm/s gives time to react and is independent of the supply pressure.
- Reduced pressure during the closing process provides additional safety.
- Electrical interlocking with the machine Emergency STOP ensures system-wide safety.
- If the air or electricity supply is interrupted the grips will not make any uncontrolled movement but will remain in safe condition.

*e.g. Machinery Directive 2006/42/EC, BIA Fact Sheet/ Worksheet 330 216



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Technical data

Туре	Pneumatic control unit	Pneumatic control unit	
Item no.	057427		
Dimensions			
Height	75	mm	
Width	350	mm	
Depth	450	mm	
Pressure display gauge	yes		
Specimen grips closing speed	10 mm/s (600 mm/min)		
Inlet pressure	3 to 10	bar	
Permissible, adjustable operating pressure	3 to 8	bar	
Connector, supply	NW7 nipple		
Specimen grips connection	NW5 coupling		
Ambient temperature	+10 to +35	°C	
Weight, approx.	14	kg	
CE conformity	yes, yes, according to machine gu	yes, yes, according to machine guidelines 2006/42/EG	