

# **Product Information**

20 l/min. hydraulic power-pack



20-liter hydraulic power-pack without acoustic hood

## Range of application

CTA: 52052 52056

Series HP hydraulic power-packs were specially developed to cope with the demanding requirements of servo-hydraulic testing machines and testing systems. The power packs feature demand-dependent flow-rate control; delivery is at a constant pressure of 280 or 210 bar.

## **Description of operation**

ZwickRoell Series HP power packs deliver high operational reliability combined with long service life, with all components mounted on top of the oil tank for easy access.

The self-priming radial-piston pump is driven by an asynchronous motor. The nine pistons are in hydrostatically balanced contact with the stroke ring. Flow rate is regulated by the stroke-ring eccentricity, which is adjusted via two control pistons located opposite each other. The pressurized oil is routed via a high-pressure filter and is then available to the appliance at output 'P'. A factory-set pressure relief valve prevents excessive increases in pressure.

The return oil is routed to the rear part of the tank via an oil-water heat-exchanger and a return oil filter. A temperature-controlled valve switches the coolant water flow on and off. To prevent cavitation a degassing filter



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is located in the tank, while an oil mist filter cleans air vented from the tank.

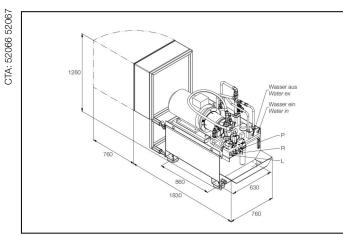
## **Advantages and features**

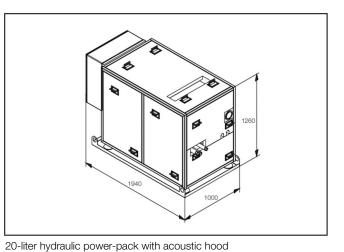
- Variable-capacity pump automatically adjusts, consuming only sufficient electrical power to maintain the required flow at any given moment.
- 9piston pump delivers an oil flow with minimal pressure fluctuations.
- Power packs have multiple vibration isolation.
- All connections, including pressure filter, feature operator-friendly front mounting.
- Integrated oil collection pan catches minor drips and leakages during hose and filter changes.
- Modern power-pack control with SPS for convenient operation, including monitoring and status display.
- Wide range of monitoring functions available, including oil pressure, oil level, oil temperature, filter.
- Power pack can be operated either directly from the electrical cabinet or by remote control from the test stand (optional).
- The power packs are supplied ready for fitting of an acoustic hood. This can also be retrofitted.
- Vibration stabilizer can be retrofitted in order to damp disruptive vibrations in pipework installations where necessary.



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## **Technical data**

System pressure	210	280	bar
Item No.	068877	058726	
Nominal flow rate	20	20	l/min
Oil temperature range	4060	4060	°C
High-pressure filter to ISO 16889, abso- lute	3	3	μm
Max volume, oil reservoir	250	250	I
Noise level (distance of approx. 1 meter)	75	75	dB(A)
Motor performance at nominal output	8.25	22	kW
Electrical connection <sup>1)</sup>	400, 3 PH/N/PE, 50 Hz	400, 3 PH/N/PE, 50 Hz	V
Line cross-section (up to 35 m line length)	4 × 4	4 x 10	mm <sup>2</sup>
Fuse protection provided by customer	20	40	А
Protection class	IP 54	IP 54	
Weight (with oil), approx.	900	900	kg
Hydraulic connections for:			
P (high pressure)	G 3/4"	G 3/4"	BSP P
R (return)	G 1"	G 1"	BSP P
L (leakage oil)	G 1"	G 1"	BSP P
Radiated heat	1.2	1.6	kW
Coolant water req. at 25 °C	15	20	l/min
Coolant connection (inlet/outlet)	G 3/4" / G 3/4"	G 3/4" / G 3/4"	
Oil types	HLP 46 DIN 51524-2	HLP 46 DIN 51524-2	

1) Other power supply voltages and frequencies (60 Hz) available upon request